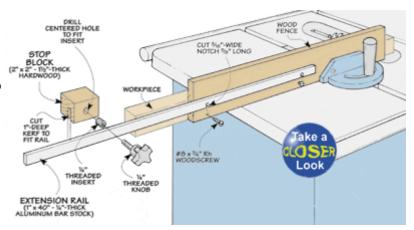
## **Miter Gauge Extension**

Using a miter gauge to cut multiple pieces to identical length on a table saw is easy — if the pieces are fairly short. I just clamp a stop block to a wood fence attached to the miter gauge.

But if the pieces are too long, I've always had trouble cutting them to identical lengths.



Unless I use an extremely long fence, there's no place to clamp a stop block. And a long fence would just get in the way most of the time.

Miter Gauge Extension – So in order to cut long pieces to length quickly and accurately, I added a removable extension rail to the wood fence attached to my miter gauge, as you can see in the main drawing. Then I made a stop block to fit on the rail.

Extension Rail – The extension rail is a piece of aluminum bar stock that attaches to the back of the wood fence. (You'll find bar stock at most home centers.) To hold the rail in place, I cut two notches in the bottom edge of the aluminum bar to fit over screws installed in the fence. Tightening the screws will secure the rail to the fence.

**Stop Block** – Next, I added a sliding stop block. It's a thick, hardwood block with a wide kerf that fits over the rail. After positioning the stop block on the rail, locking it in place is just a matter of tightening a knob that fits into a threaded insert (see detail 'a').

